WIRING ASSEMBLY INSTRUCTIONS

0883010-05 (22 AWG)

Figure B

Figure A

Tool Setup:

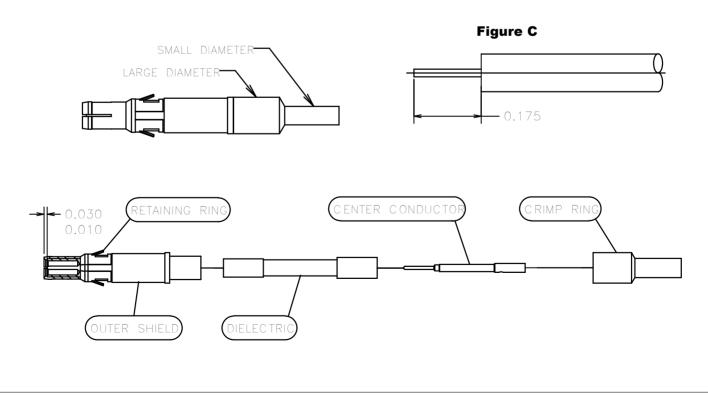
Use Crimp Tool P/N 452300, along with P/N 452309 Hex Die Set. Install P/N 452309 Hex Die Set onto P/N 452300 Crimp Tool.

Backgage Setup:

Assemble Backgage using supplied screw so that "I" is in the position shown, Figure A and B.

Crimping Process:

- 1. Prepare Cable as shown in Figure C.
- 2. Slide Crimp Ring over Cable.
- 3. Pull Shield back fully over Cable Outer Covering.
- 4. Insert Cable Inner Wire into Center Conductor and solder in place.
- 5. Insert Dielectric fully into Outer Shield (if not previously assembled)
- 6. Slide Outer Shield/Dielectric sub-assembly as created in Step 4 onto Center Conductor/Cable sub-assembly as created in Step 3, until fully seated. Center Conductor should be approximately 0.010/0.030" below the tip of Outer Shield.
- 7. Slide Crimp Ring over Outer Shield and crimp using Tool Body P/N 452300 with Hex Die Set P/N 452309 installed. Use the largest Hex (A) for the large diameter on the Crimp Ring. Use Hex (C) on the small diameter of the Crimp Ring.



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