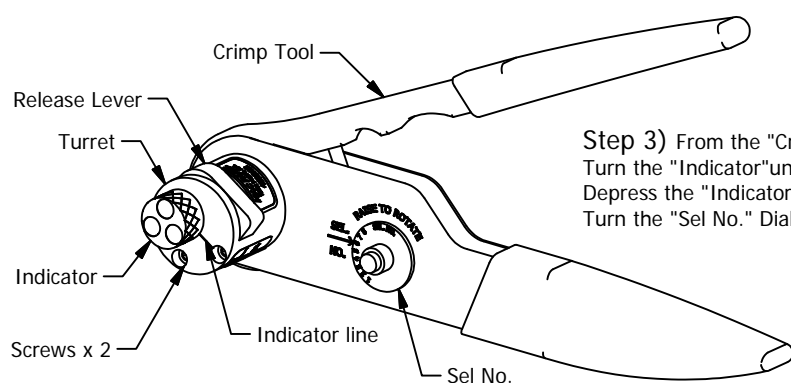


Crimp Tool Assembly.

Step 1) From the "Crimp Information" table below, select the correct Crimp Tool and Turret for the contact you are using.

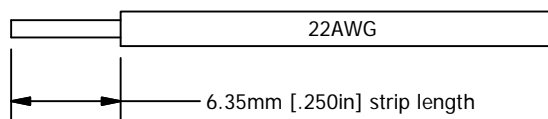
Crimp Information						
Contact	AWG	Crimp Tool	Turret	Indicator	Sel No.	Strip Length
0884013R-01	14	452400	452401	Blue	5	6.35mm [.250 in]
"	16	"	"	"	5	"
"	18	"	"	"	3	"
0884012R-01	20	"	"	Red	3	"
"	22	"	"	"	2	"
"	24	"	"	"	1	"
0883013-02	14	452200 or 452400	452202	Blue	7	6.35mm [.250 in]
"	16	"	"	"	6	"
"	18	"	"	"	5	"
0883012-02	20	"	"	"	4	6.35mm [.250 in]
"	22	"	"	"	3	"
"	24	"	"	"	2	"
M02S006M	26	452200	452222	N/A	1	4.8mm [.190 in]
"	24	"	"	"	1	"
"	22	"	"	"	2	"
M02S006M-02	20	452200	452222	N/A	3	4.8mm [.190in]
"	18	"	"	"	4	"

Step 2) Fasten the Turret to the Crimp Tool using the two screws.

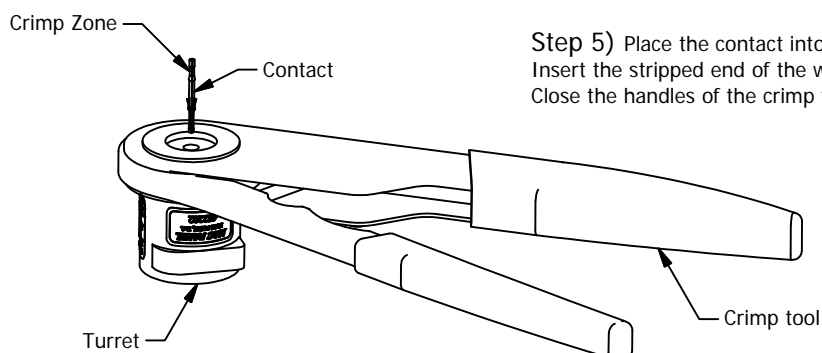


Step 3) From the "Crimp Information" chart find the contact and wire gauge (AWG) you are using. Turn the "Indicator" until the correct colour is at the "Indicator line". Depress the "Indicator" to lock it into position. (Can be released with the "release lever") Turn the "Sel No." Dial to match your wire type.

Step 4) Using appropriate tooling, strip the wire to the dimension in the "strip length" column. Example below is 22AWG to suit contact 0884012R-01



Contact : 0884012R-01
 AWG : 22
 Crimp tool : 452400
 Turret : 452401
 Indicator : Red
 Sel No. : 2
 Strip length : 6.35mm [.250in]



Step 5) Place the contact into the Turret through the hole in the back of the crimp tool, Insert the stripped end of the wire into the contact. Close the handles of the crimp tool, handles will automatically release when crimp is completed.