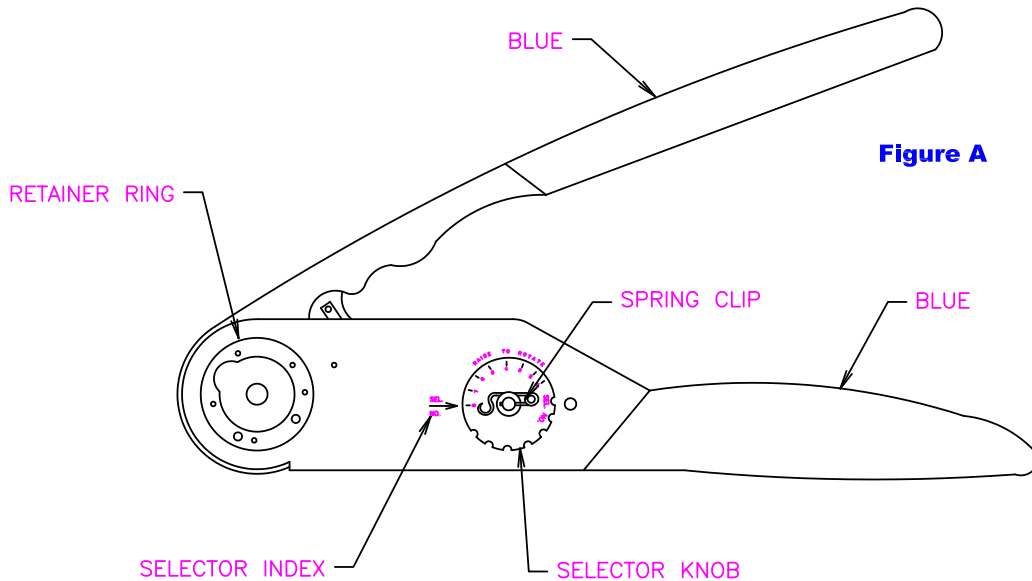


# WIRING ASSEMBLY INSTRUCTIONS

**HST202/5 (20-24 AWG)**  
**HST-155-6-2 (18 AWG)**  
**7501MM-01 (20-24 AWG)**



**Figure A**

## Strip Wire:

Strip wire as shown in Figure B.

## Crimping Process:

1. Using MAC Panel Crimping Tool P/N 452200 with Turret P/N 452206 in place (Fig. A). Use blue colored positioner.
2. Pull Adjusting Knob on Selector Index to choose wire size (clockwise increases, counter-clockwise decreases setting, as shown on indicator).
3. Crimp by squeezing the handles of the crimp tool until a positive stopping position is achieved.
4. Release handles and they should return to a full open position.
5. Remove crimped contact.

**Figure B**

