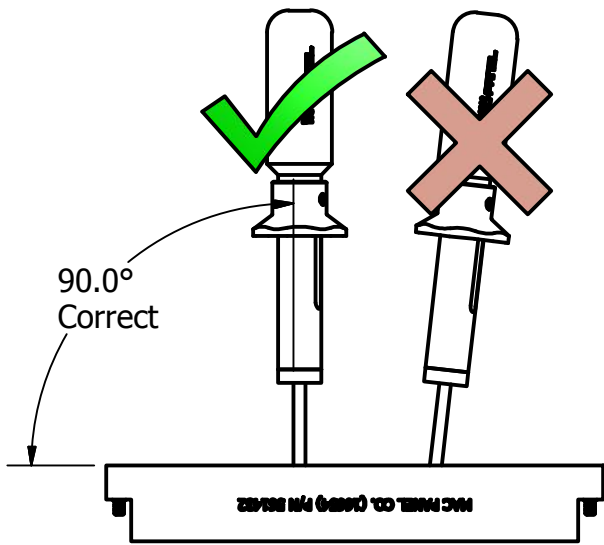


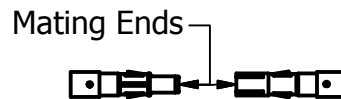
Procedure for removing contacts from ITA & Receiver modules using the correct MAC Panel extraction tool.

When extracting contacts, the tool must be held as close to 90° to the module as possible. Failure to do this may result in damage to the contact and (or) extraction tool.

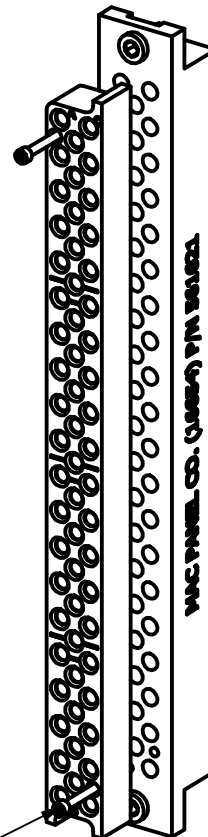


To remove contacts from a module.

\*\* On All modules the extraction tool is inserted over the mating end of the contact. \*\*



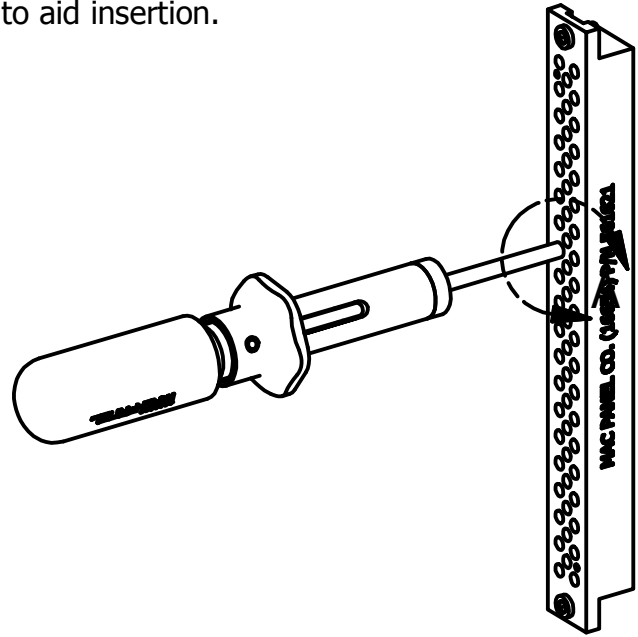
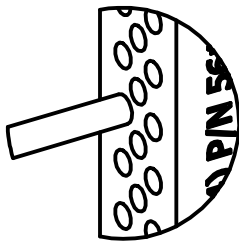
Some modules (ITA & Receiver) such as #561621 (shown left) have a cap which has to be removed prior to contact removal. This is achieved by removing the securing screws (shown right).



Securing Screw.

Step 1) Insert end of tool onto contact in module.  
Gripping the body of the Extraction tool  
push the tip into the module over the contact to be  
removed, the tool can be rotated at this point to aid insertion.

DETAIL A  
SCALE 1.20 : 1



Step 2) Depress plunger to extract contact.  
Whilst keeping the end of the Extraction tool  
pressed against the module. The contact  
will be pushed out of the rear of the module.

