



**CALIBRATION INSTRUCTIONS
FOR: MINI-COAX CONTACTS
DEPTH GAUGE P/N: 412657**

To calibrate the mini-coax center pin depth gauge, P/N 412657 (Fig. 1), loosen the locking screw on the side of the dial until the gauge face turns freely.



Using the supplied 0.181 diameter calibration pin (P/N 5512099), insert the non-knurled end into the tip at the bottom. Make sure the calibration pin is fully seated, and then rotate the dial face until the needle reads "0". Tighten the locking screw. Set the markers at "60" and "20". To use the gauge, push the gauge tip over the coax contact until it is fully seated, avoiding the side of the module. The depth of the center pin is good if the needle is between the two markers. The Gauge pin is stored in the back of the Dial Gauge.