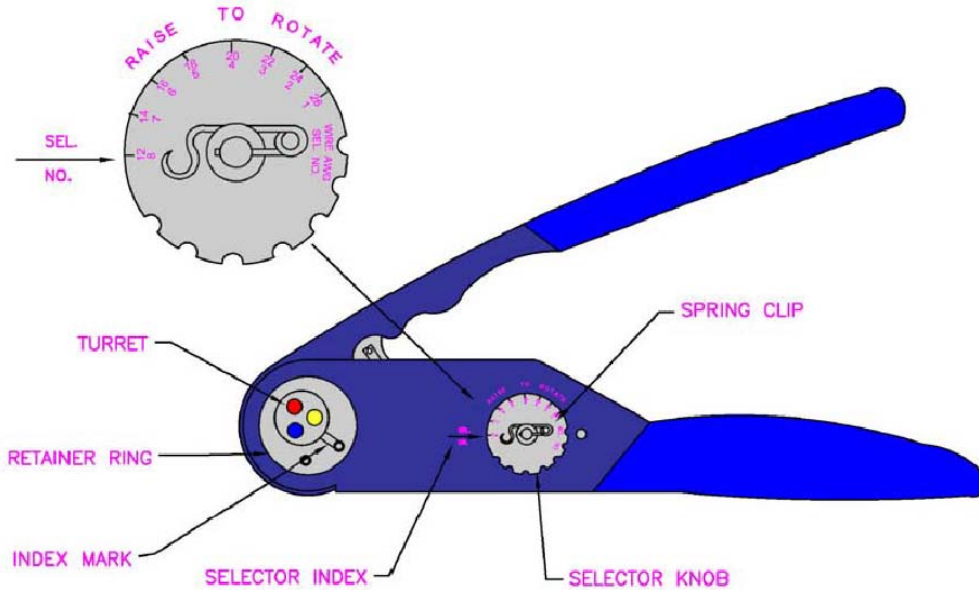


# WIRING ASSEMBLY INSTRUCTIONS

## CTI POWER CONTACTS

### 40-120003-01, 40-220003-01 (14 AWG)

**Figure A**



**Strip Wire:**

Strip wire as shown in Figure B.

**Crimping Process:**

1. Using MAC Panel Crimping Tool P/N 452200 with Turret P/N 452221 for the 40-120003-01 Receiver contact; Turret p/n: 452220 for the 40-220003-01 ITA contact (Fig. A). Rotate Turret until the yellow color code is in line with index mark.
2. Pull Selector Knob on Selector Index out and rotate to choose No. 7 (or wire size 14).  
Placing the Spring Clip back into position will keep the Knob from moving during crimp process.
3. Crimp by squeezing the handles of the crimp tool until a positive stopping position is achieved.
4. Release handles and they should return to a full open position.
5. Remove crimped contact.

