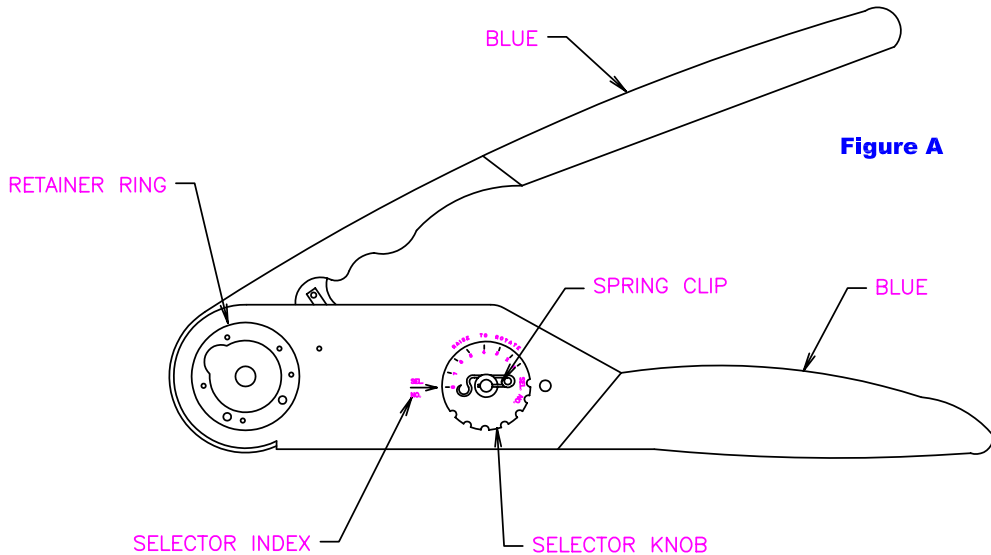


# WIRING ASSEMBLY INSTRUCTIONS

**0884012R-01 (20-24 AWG)**  
**0884013R-01 (14 AWG max.)**



**Figure A**

## Strip Wire:

Strip wire per Table A.

## Crimping Process:

1. Align Tangs of contact to slots in Positioner, and Install contact into MAC Crimping Tool P/N 452400 with Positioner P/N 452401 in place (Fig. A).
2. Use blue or red colored indicator, depending on contact and AWG of wire being used per Table "A" below.
3. Pull Adjusting Knob on Selector Index to choose wire size (clockwise increases, counter-clockwise decreases setting, as shown on indicator).
4. Crimp by squeezing the handles of the crimp tool until a positive stopping position is achieved.
5. Release handles and they should return to a full open position.
6. Remove crimped contact.

**Table A**

Indicator	Wire Gauge	SEL. NO.	Strip Wire	Pull Force (lb)
Blue	14	#5	1/4"	10
	16	#5	1/4"	10
	18	#3	1/4"	10
Red	20	#3	1/4"	10
	22	#2	1/4"	10
	24	#1	1/4"	8

**Figure B**

