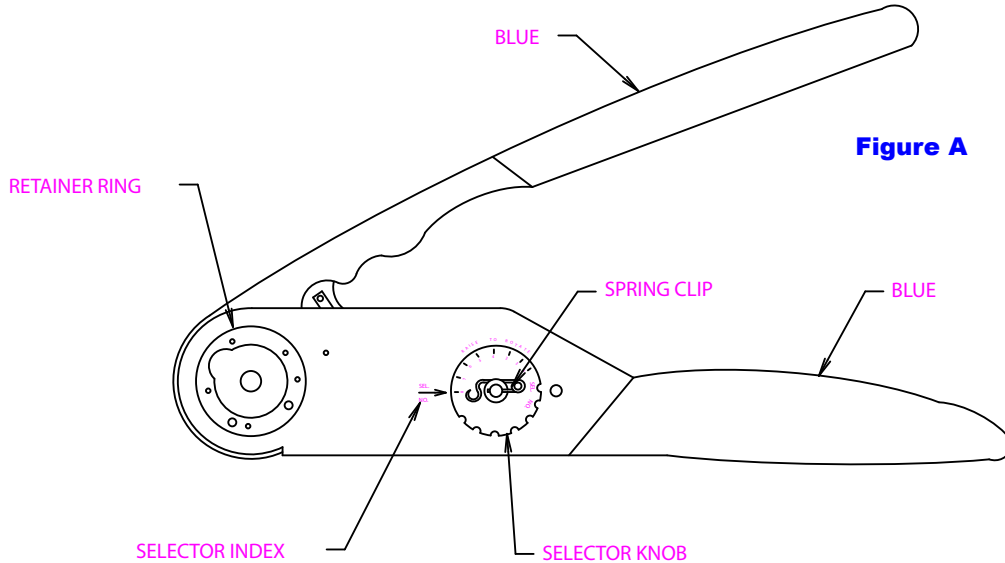


WIRING ASSEMBLY INSTRUCTIONS

0883012-02 (20-24 AWG)

0883013-02 (14 AWG max.)



Strip Wire

Strip wire per Table A.

Crimping Process

1. Install terminal into MAC Crimping Tool P/N 452200 with Turret P/N 452202 in place (Fig. A).
Use blue colored position on turret.
2. Set selector according to Table "A" below, for wire gauge being used.
3. Pull Adjusting Knob on Selector Index to choose wire size (clockwise increases, counter-clockwise decreases setting, as shown on indicator).
4. Crimp by squeezing the handles of the crimp tool until a positive stopping position is achieved.
5. Release handles and they should return to a full open position.
6. Remove crimped contact.

Table A

CONTACT	Wire Gauge	Selector	Strip Wire	Pull Force (lb)
0883013-02	14	#7	3/16"	10
	16	#6	3/16"	10
	18	#5	3/16"	10
0883012-02	20	#4	1/4"	10
	22	#3	1/4"	10
	24	#2	1/4"	8

Figure B

